



Railways

PNR 1C - Vacuum Reservoir Kit
Assembly Instructions



- Make sure black tube and end caps will fit space allocated on vehicle, if the tube needs to be cut this should be done square and cleanly.

Note: The more the tube is reduced the smaller the reservoir becomes, only reduce if absolutely necessary.

- Clean end caps and tube ends and lightly remove shine and apply slow setting epoxy resin at edge of tube where end caps are to be pushed in. One end cap should be done at a time and the reservoir stood on end with the most recently made joint at the bottom to allow epoxy to flow into the joint prior to setting.
- Place reservoir in bracket and attach bracket to vehicle
- Pipe one end of reservoir to the brake cylinder (anchor rod end or trunnion end) pipe other end to next reservoir on vehicle or blank off hole or pipe onto a vacuum release valve.